

Long Fibre Thermoplastic

- Pultrusion (pellets, tapes)
- Prepreg (tapes)

E-CR glass

3B E-CR glass is boron-free and presents significantly improved corrosion resistance across a wide range of aggressive environments.

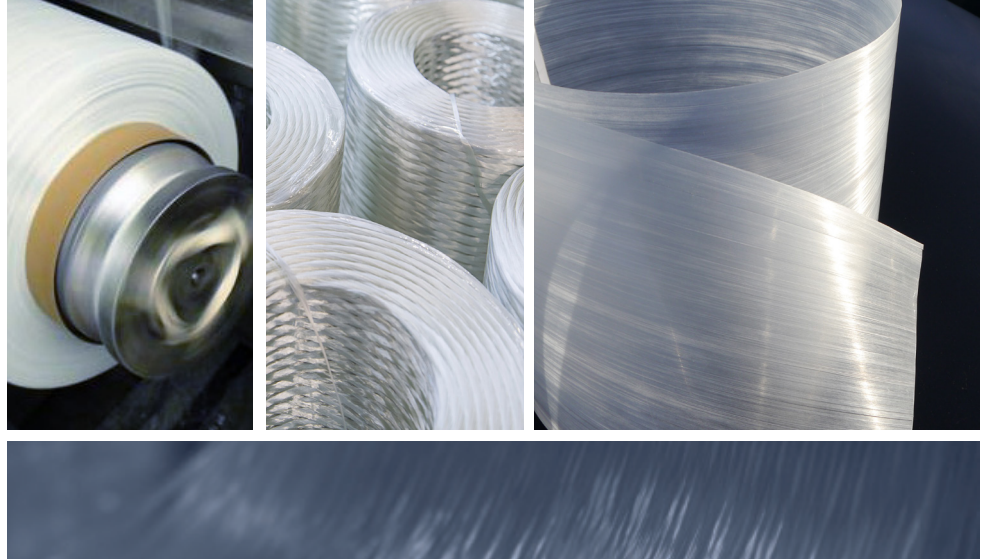
3B glass is E-CR according to ASTM D578 and ISO 2078.

This translates into important benefits for end-users over traditional E-glass: longer service life, larger safety coefficients for the same design, and material savings. Traditional E-glass includes boron and often contains added fluorides. By using new manufacturing technology to eliminate these components from the glass composition, 3B E-CR glass has become a benchmark for integrated pollution prevention and the highest energy efficiency – all in an optimized process.

3B measures its efforts and works continually to minimize its impact on the environment and to set new standards within the global glassfibre industry. This is our commitment.

SE 4220 EX

Direct Roving for the Reinforcement of Polyolefins



Product Description

SE 4220 EX direct roving is made out of E-CR glass.

It consists of continuous filaments bonded together into a single strand and wound into a cylindrical shaped bobbin.

Strand of SE 4220 EX direct roving is primarily pulled from its external diameter.

Internal diameter of SE 4220 EX roving is made suitable with creel's standard expandable mandrels.

SE 4220 EX is proposed with a controlled length.

Sizing of SE 4220 EX is specifically designed for compatibility with Polypropylene (PP) and Polyethylene (PE).

SE 4220 EX is the roving of choice for Long Fibre Technologies such as:

- Pultrusion (pellets, tapes),
- Prepreg (tapes).

SE 4220 EX is in use within the Automotive industry, specifically for parts requiring structural properties.

SE 4220 EX is also approved for use in parts in contact with food.

FEATURES	BENEFITS
Multi-application	One-fits-all (structural Automotive, contact with food)
Multi-process	Pultrusion (pellets, tapes), Prepreg (tapes)
Multi-resin	PP, PE
External pull	Low twist Good spread
Proposed with controlled length	Reduced waste

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PRODUCT PORTFOLIO

Product Name	Filament Diameter (μm)	Linear Density		Density	CLTE (ASTM D696)
		tex (g/km)	yield (yd/lb)		
SE 4220	17	2400	207	2.62 g/cm ³	6.10 ⁻⁶ K ⁻¹

FOOD CONTACT PROPERTIES

Product has been designed in order to help reinforced plastics to comply with hereunder food contact norms. For more detailed information and relative conditions of applicability, please refer to 3B's official statements.

FOOD CONTACT	NORM
X	EU 10/2001
X	FDA

PACKAGING

Standard packaging of SE 4220 EX consists of 1280 mm x 1000 mm x 1200 mm (50.4 in x 39.4 in x 47.2 in) (L x w x h) pallet containing individual bobbins (Bulk-Pak®).

This Bulk-Pak® pallet configuration displays 48 individual bobbins evenly distributed on 4 layers (12 rovings per layer), leading to a net weight close to 1070 kg (2360 lb).

Please contact us for possible other types of packaging.

STORAGE

Storage in a cool and dry warehouse into the original packaging is formally recommended. More precisely ideal storage conditions are a temperature between 15°C (59°F) and 35°C (95°F) and a relative humidity comprised between 35% and 75%. If these conditions are maintained, the glassfibre product should not undergo significant changes when stored for extended periods of time.

It is also strongly recommended to condition it in the workshop for at least 24 hours before use to prevent condensation.



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